



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3917-3

Job Sheet 180711



Part No: D3917-3

Job Qty: 50 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A lpp Rev:A New Issue 09-12-02 JLM Verified by:DD IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		7/31/18	0.00	0.00	Start Up Machining-2		
100	Hardinge	50 pcs		7/31/18	0.08	1.70	Hardinge		
110	QC	50 pcs		7/31/18	0.00	0.00	QC2 Machining-2		
120	QC	50 pcs		7/31/18	0.00	0.00	QC8 Machining-2		
130	Packaging	50 pcs		7/31/18	0.00	0.00	Packaging3-2		
140	QC21-SA	50 Ea		7/31/18	0.00	0.00	QC21		

Part Op 100 - TURN AS PER FOLIO FA876 & DWG
Descriptions:

Handwritten notes: 18/8/18, 18/8/18, 18/8/18, 18/18/18, 21 9-89, AUG 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNR0.750	Delrin Round Bar 0.75" Color: Black	.5500 ft (.011 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNR0.750	1	62	0

Part Specifications

Specifications could not be found.

Plex 7/12/18 9:14 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
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				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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